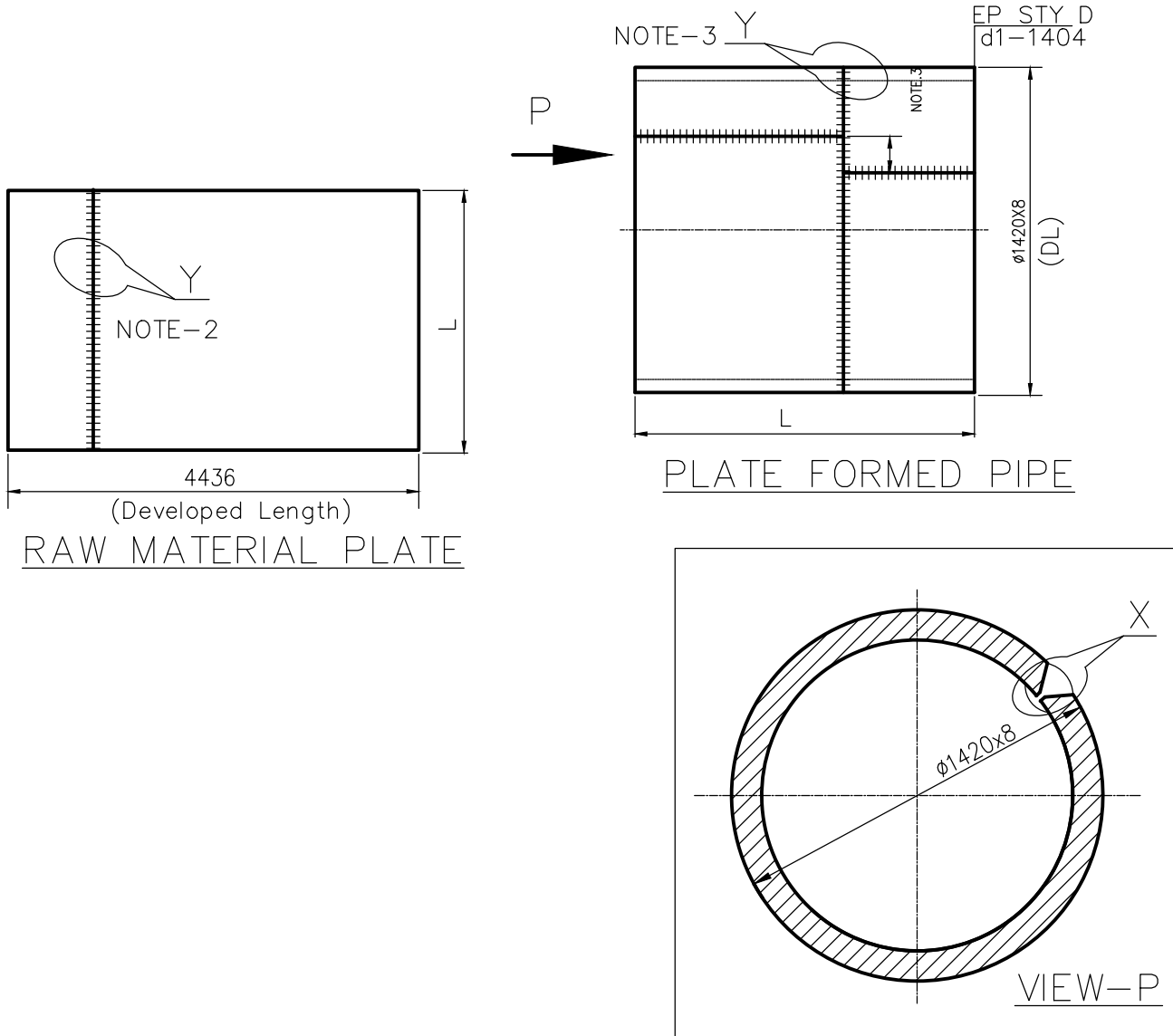


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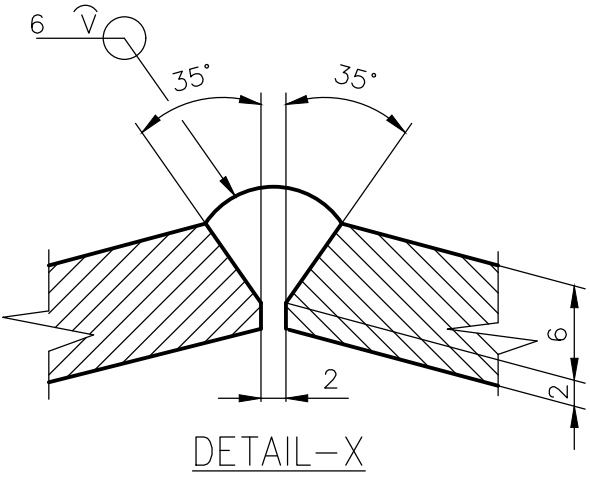
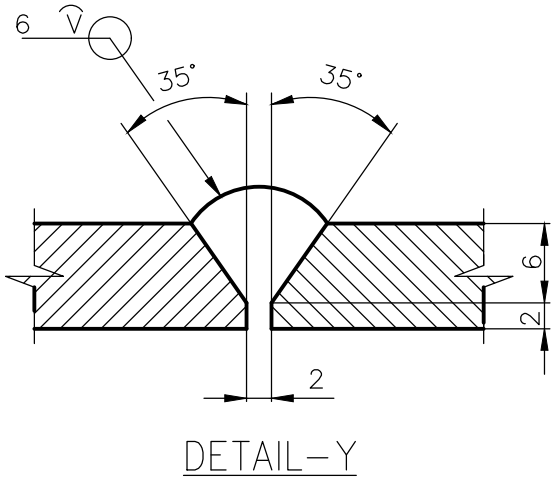
FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

ALL DIMENSIONS ARE IN MILLIMETRES

2-80-655-16024
DRAWING No.



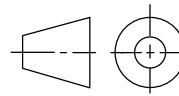
VAR. NO	LENGTH (L) (mm)	WEIGHT(KG)
01	1065	296.655
02	558	155.436
03	702	195.548



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078
- 6 FOR PIPE LESS THAN 2M, CIRCUMFERENTIAL JOINTS IS NOT ALLOWED.

REV	DATE	ALTERED	M.P.K
01	24.07.19	APPROVED	TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 		

--	--	PLATE PL.8x4436xL	2-80-655-16049		---	C	---	---	
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	1	
CUSTOMER INDIAN OIL CORPORATION LIMITED (HALDIA)							BHEL CUSTOMER NO: 7419		
CONSULTANT ENGINEERS INDIA LIMITED (EIL) NEW DELHI									
NAME OF PROJECT BS-VI, HALDIA									
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017				DRN	NAME M.P.K	SIGN -sd-	DATE 05.02.19	NO OF ITEMS	
				CHD	TRINADH	-sd-	05.02.19		
				APPD	C.SARAVANAN	-sd-	05.02.19		
DEPT.	GRADE OF UN TOL. DIM			SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG			ITEM No.
CODE	C/M/F								
TITLE PLATE FORMED PIPE OD1420X8 CS					CARD CODE U 01	DRAWING No. 2-80-655-16049			REV 01